

## Silicon Radiation Detectors for High Energy Physics:

### A very short introduction

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# Acknowledgements and disclaimer

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Thanks to: I. Abt, V. Bonvicini, G. Calderini, S. Holland, M. Krammer, M. Moll and P. Wells

You can find great lectures here:

[http://www.hephy.at/fileadmin/user\\_upload/Lehre/Unterlagen/Praktikum/Halbleiterdetektoren.pdf](http://www.hephy.at/fileadmin/user_upload/Lehre/Unterlagen/Praktikum/Halbleiterdetektoren.pdf)

And here: <http://wwwusers.ts.infn.it/~bonvicin/Dottorandi08.pdf>

Disclaimer: the author has been working on Silicon Sensors for charged particles detectors at colliders for many years. Hence, he has a slight bias for charged particle detectors

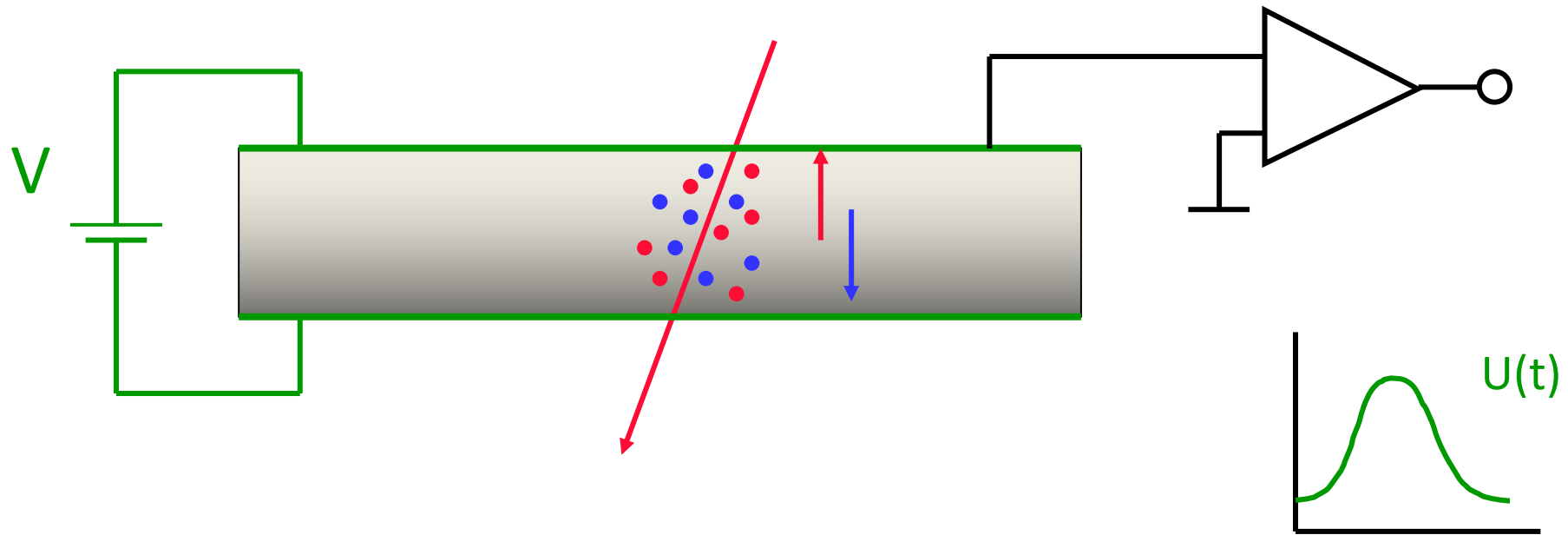
# References

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- M. Bomben - <https://indico.in2p3.fr/event/10777/timetable/#20150219>
- M. Bomben - <https://tel.archives-ouvertes.fr/tel-01824535>

# The basics

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A solid-state ionization chamber

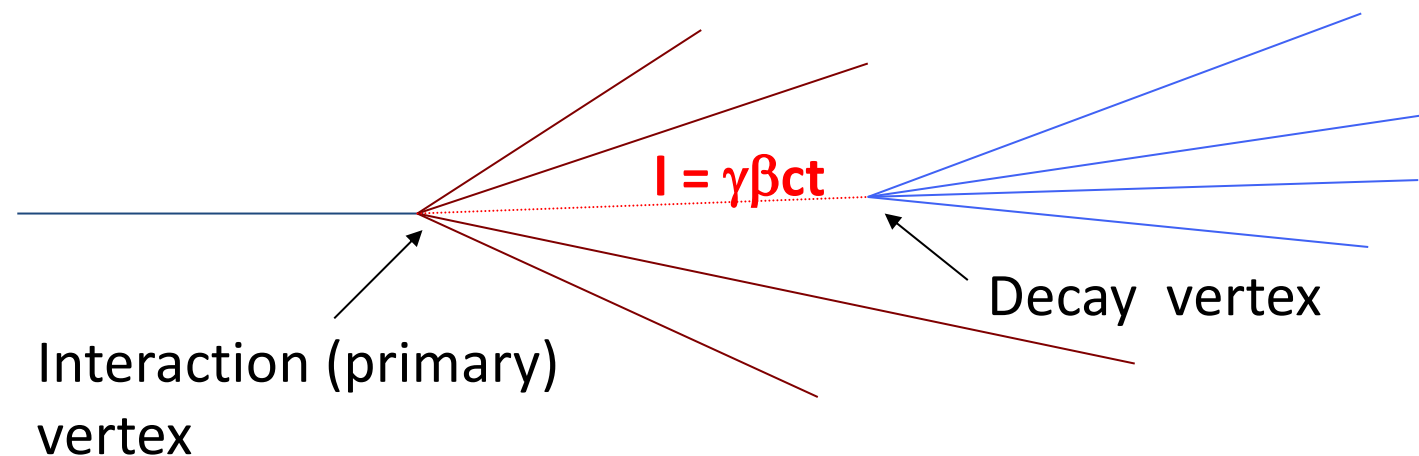
Signal given by the drift of charges (electrons and holes) under the effect of the electric field

The signal is then amplified and shaped

# Motivations for semiconductor detectors

In High Energy Physics we want to reconstruct the particles produced in collisions and measure their characteristics, like: energy, momentum, charge, and their **lifetime** (if it applies)

**Lifetimes** of tau leptons, charm and beauty hadrons:  
from **0.2 to 1.5 ps**

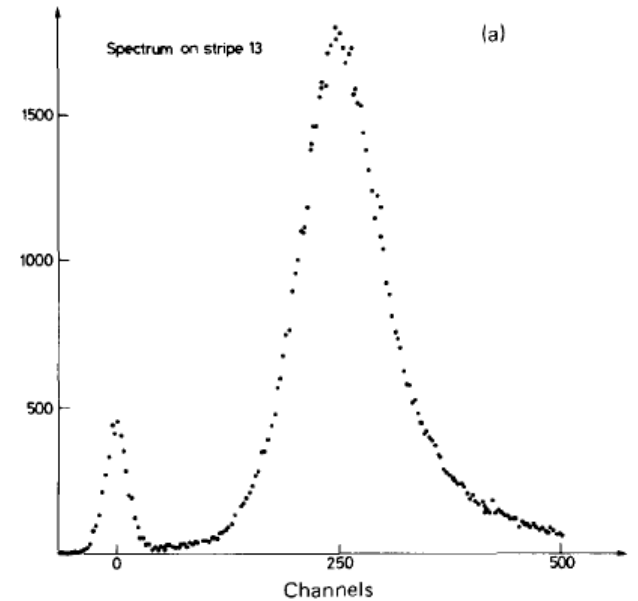
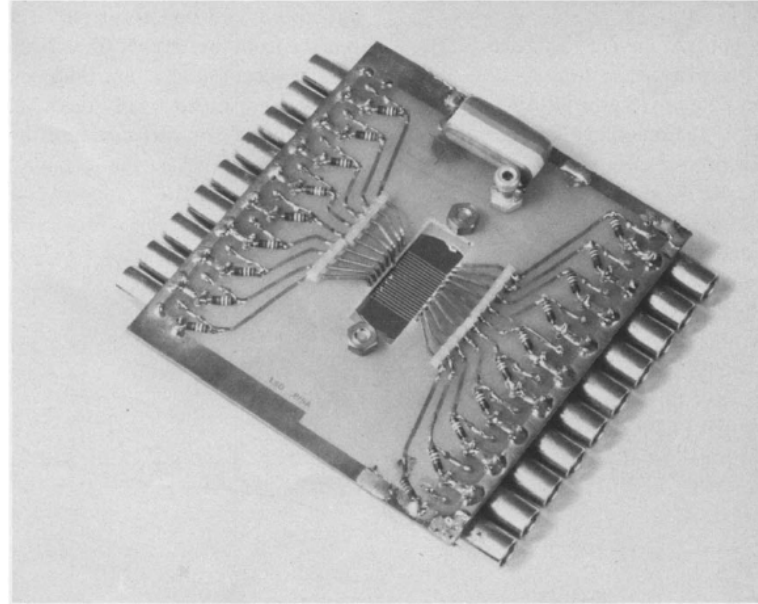
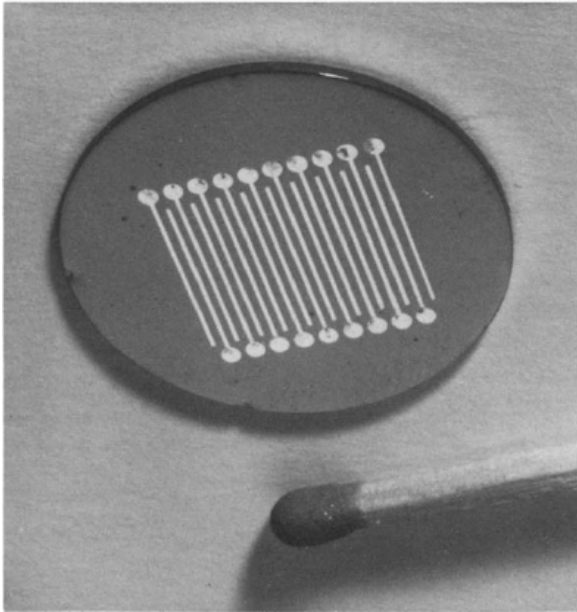


**decay length  $l = \gamma\beta ct$** , so typically the decay vertex is at a distance **of single millimeters** from the interaction vertex

⇒ place detectors as close as possible

⇒ **detector with submillimeter precision is needed**

# History – MESD by Pisa group (1980)



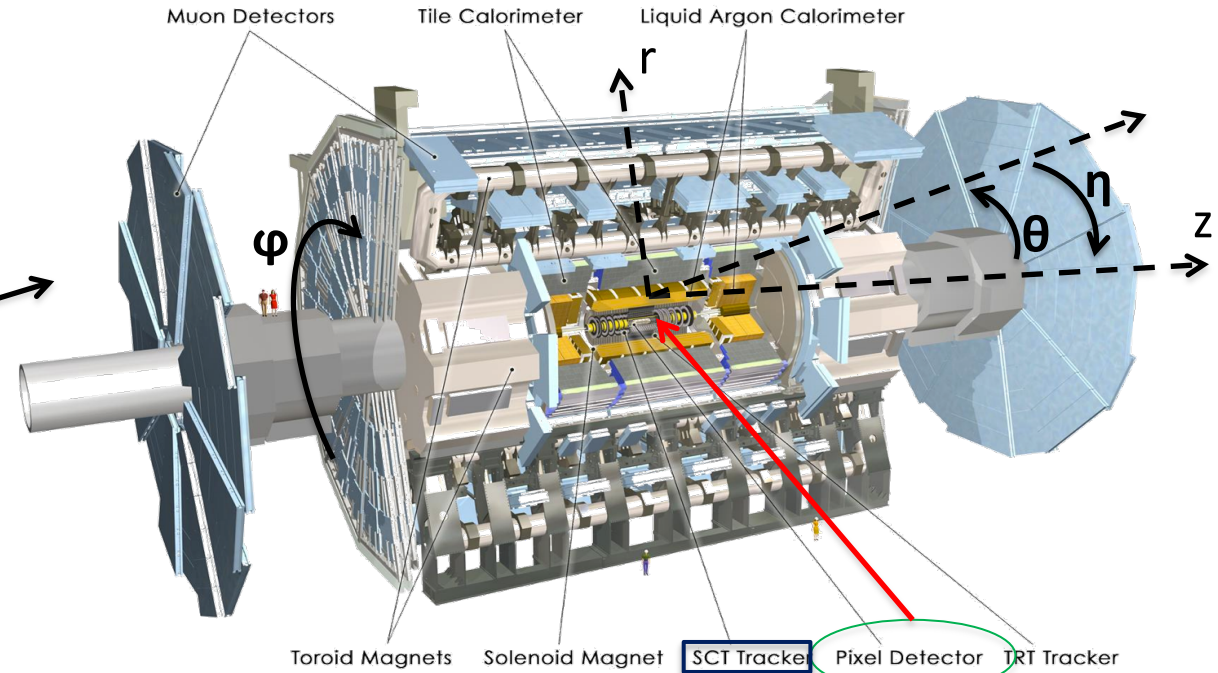
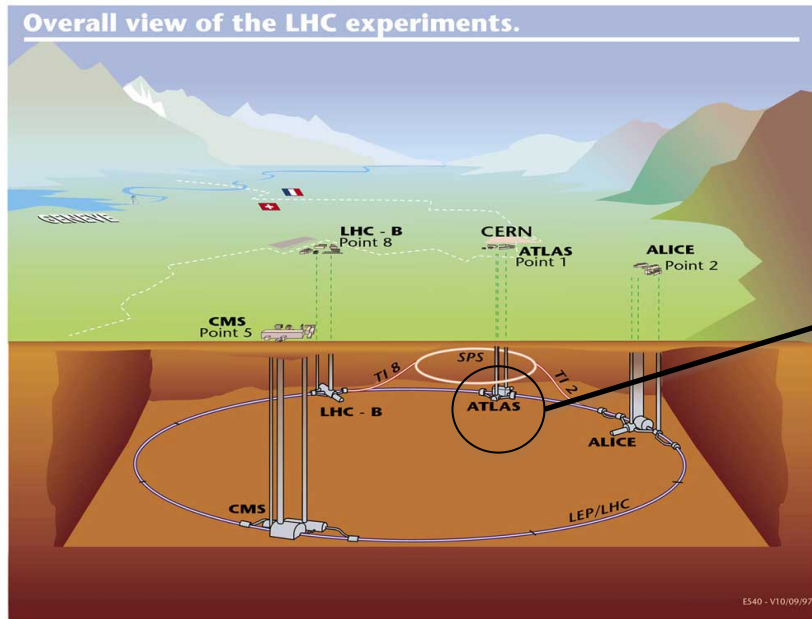
MESD featured 12 mm long **300  $\mu\text{m}$  wide aluminium strips** on a **high resistivity Silicon wafer**.

The **signal** was **proportional to the energy released** by the impinging particle. It assured **good spatial resolution** with **low noise at room temperature**.

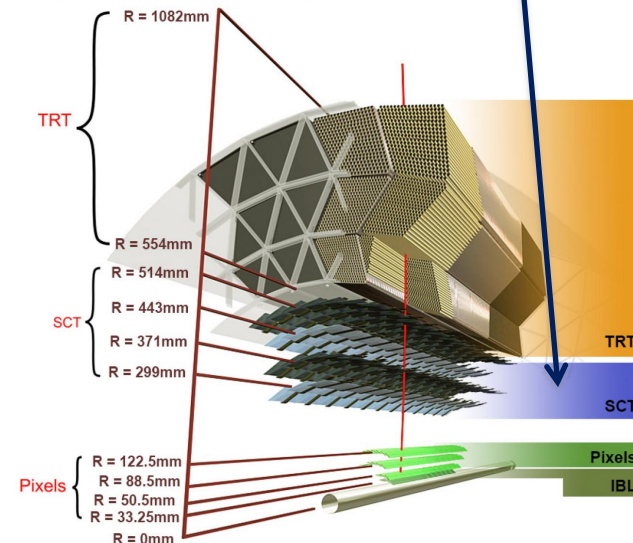
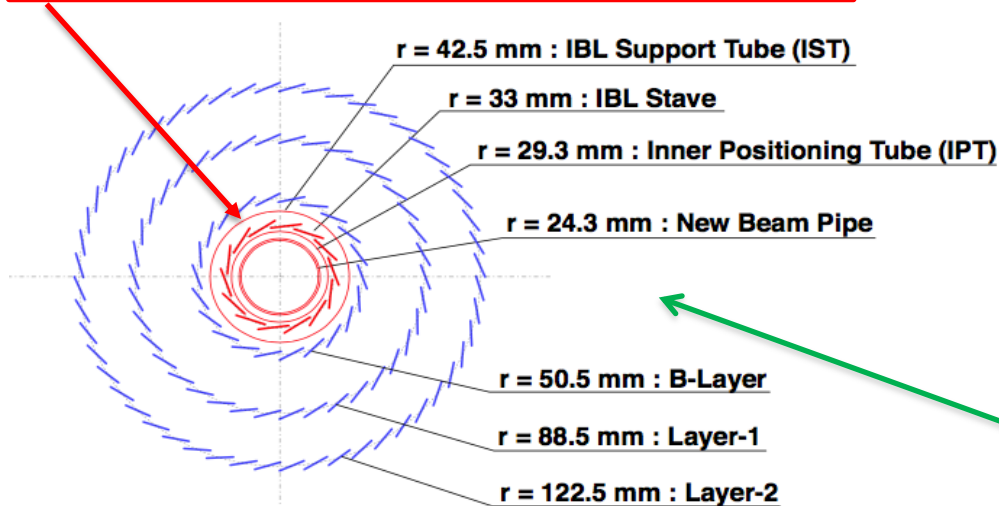
**All the desirable features of silicon detectors were already exploited by the first high energy physics detectors**

S. R. Amendolia et al., A Multi-Electrode Silicon Detector for High Energy Experiments, Nucl. Instr. Meth. 176 (1980)

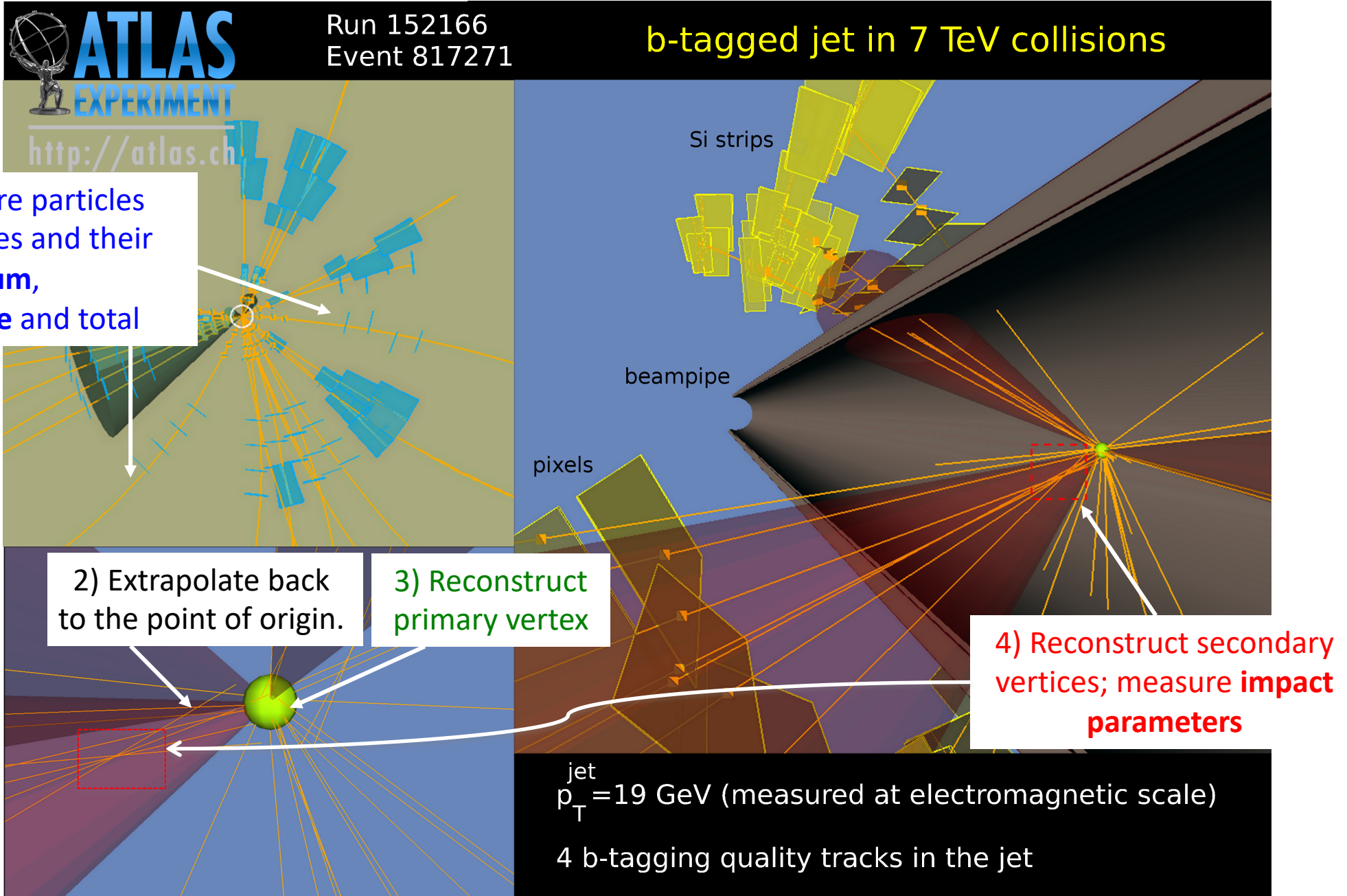
# Today: ATLAS detector @ CERN LHC



**3.3 cm from the interaction point**



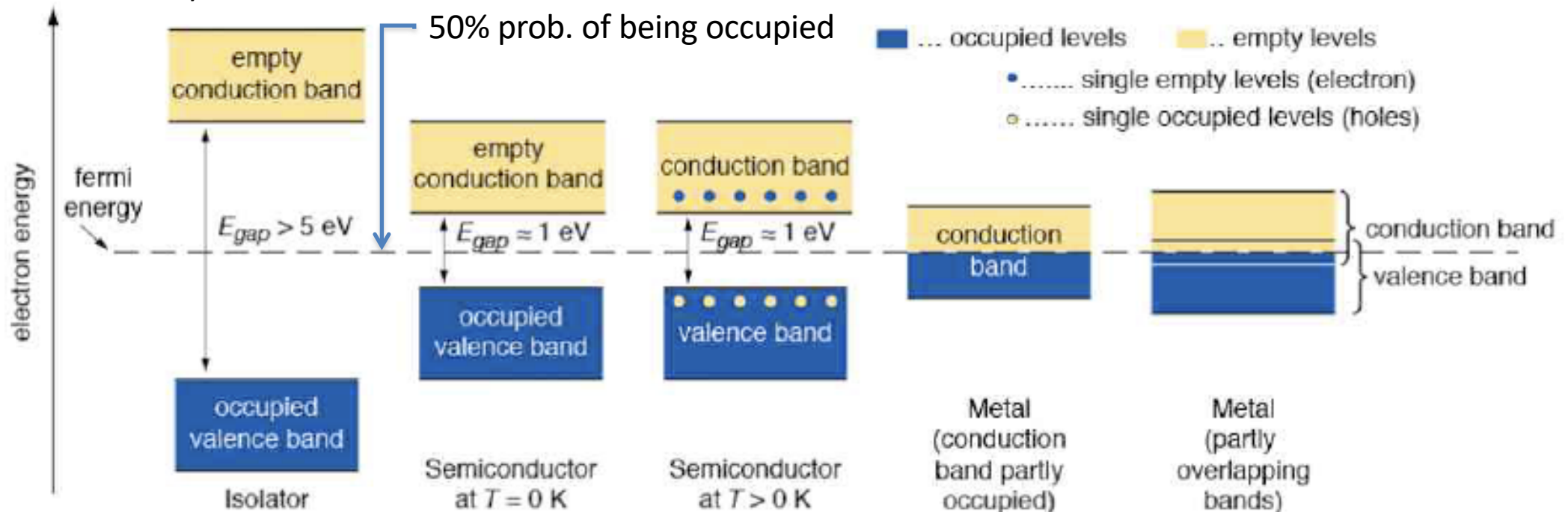
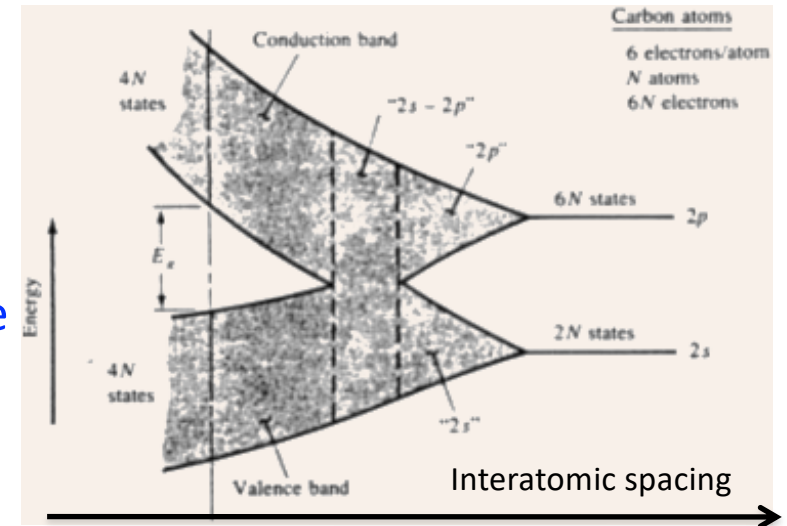
# Role of trackers in HEP experiments





# What is a semiconductor?

- In an isolated atom the electrons have only discrete energy levels. In solid state material the atomic levels merge to energy bands.
- In metals the conduction and the valence band overlap,
- whereas in isolators and semiconductors these levels are separated by an energy gap (band gap).
- In semiconductors this gap is large (compared to  $kT \sim 1/40$  eV)



# Semiconductors

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**Germanium:** Used in nuclear physics, due to **small band gap (0.66 eV)** needs **cooling** (usually done with liquid nitrogen at 77 K)

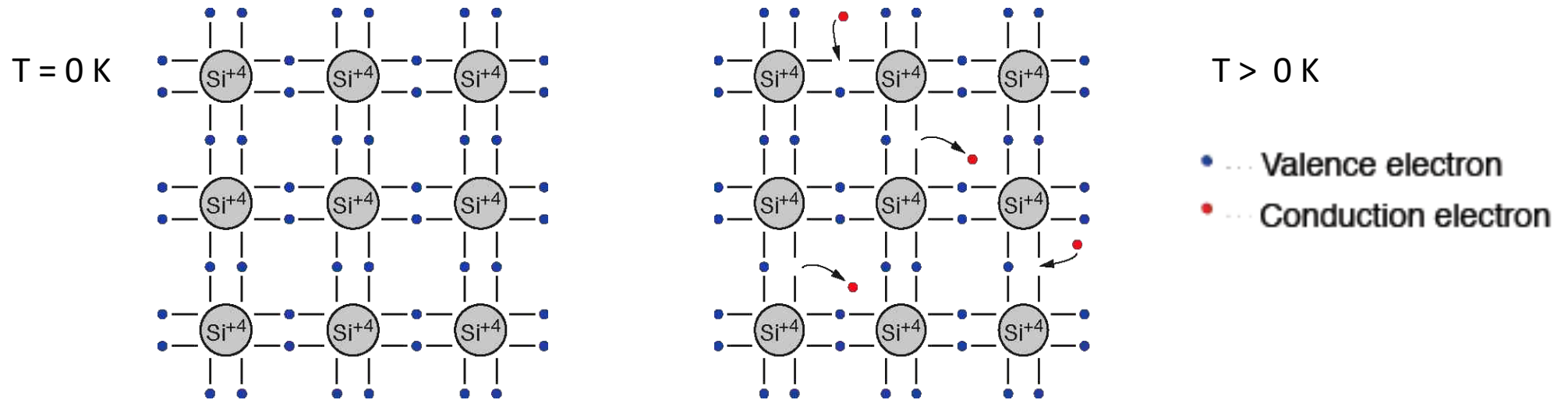
**Silicon:** Standard material for vertex and tracking detectors in high energy physics, can be operated at **room temperature**, synergies with **micro electronics industry**.

**Diamond (CVD or single crystal):** **Large band gap (6 eV)**, requires no depletion zone, **very radiation hard**, drawback is a low signal and **high cost**

**Compound semiconductors:** **GaAs** (faster than Si, no good insulating layer), **CdTe** (large Z, hence efficient for photodetection);

# Bond model of semiconductors

Example of column IV elemental semiconductor (2dim projection)



Each atom has 4 closest neighbors, the 4 electrons in the outer shell are shared and form covalent bonds.

At low temperature all electrons are bound

At higher temperature thermal vibrations break some of the bonds  $\rightarrow$  free  $e^-$  (n) cause conductivity (electron conduction)

The remaining open bonds attract other  $e^-$   $\rightarrow$  The “holes” (p) change position (hole conduction)

Intrinsic carrier concentration  $n_i: n = p = n_i \sim 1 \times 10^{10} \text{ cm}^{-3}$  ( $T=300\text{K}$ ) (In contrast, in metals  $\sim 10^{22}/\text{cm}^3$ )

# Transport of charge carriers

Transport of charge carriers in a semiconductor: diffusion and drift

Diffusion: proportional to the gradient of the carrier density

Drift: proportional to the applied electric field

$$\vec{J}_n = \vec{J}_{n,drift} + \vec{J}_{n,diff} = q \left( \mu_n n \vec{E} + D_n \nabla n \right)$$
$$\vec{J}_p = \vec{J}_{p,drift} + \vec{J}_{p,diff} = q \left( \mu_p p \vec{E} - D_p \nabla p \right)$$

D: diffusion coefficient  
[cm<sup>2</sup>/s]

μ: mobility [cm<sup>2</sup>/(Vs)]

Einstein's  
equation

$$D_n = \frac{kT}{q} \mu_n$$

$$D_p = \frac{kT}{q} \mu_p$$

$$\vec{v}_{drift} = \mu \vec{E}$$

Valid at low/moderate fields; for large fields (>~ 5x10<sup>3</sup> V/cm) the carriers velocities saturates (Si: v ~ 10<sup>7</sup> cm/s) → 10-30 ns collection time

μ depends on doping and temperature.

For intrinsic silicon: μ<sub>n</sub> ~ 1350 cm<sup>2</sup>/(Vs), μ<sub>p</sub> ~ 450 cm<sup>2</sup>/(Vs)



# Estimate SNR in an intrinsic silicon detector

Let's make a simple calculation for silicon:

Mean ionization energy  $I_0 = 3.62$  eV, mean energy loss per flight path  $dE/dx = 3.87$  MeV/cm, intrinsic charge carrier density at  $T = 300$  K  $n_i = 1.45 \cdot 10^{10}$  cm<sup>-3</sup>.

Assuming a detector with a thickness of  $d = 300$   $\mu$ m and an area of  $A = 1$  cm<sup>2</sup>.

→ Signal of a mip in such a detector:

$$\frac{dE/dx \cdot d}{I_0} = \frac{3.87 \cdot 10^6 \text{ eV/cm} \cdot 0.03 \text{ cm}}{3.62 \text{ eV}} \approx 3.2 \cdot 10^4 \text{ e}^- \text{h}^+ \text{-pairs}$$

→ Intrinsic charge carrier in the same volume ( $T = 300$  K):

$$n_i d A = 1.45 \cdot 10^{10} \text{ cm}^{-3} \cdot 0.03 \text{ cm} \cdot 1 \text{ cm}^2 \approx 4.35 \cdot 10^8 \text{ e}^- \text{h}^+ \text{-pairs}$$

→ Number of thermal created e<sup>-</sup>h<sup>+</sup>-pairs are four orders of magnitude larger than signal!!!

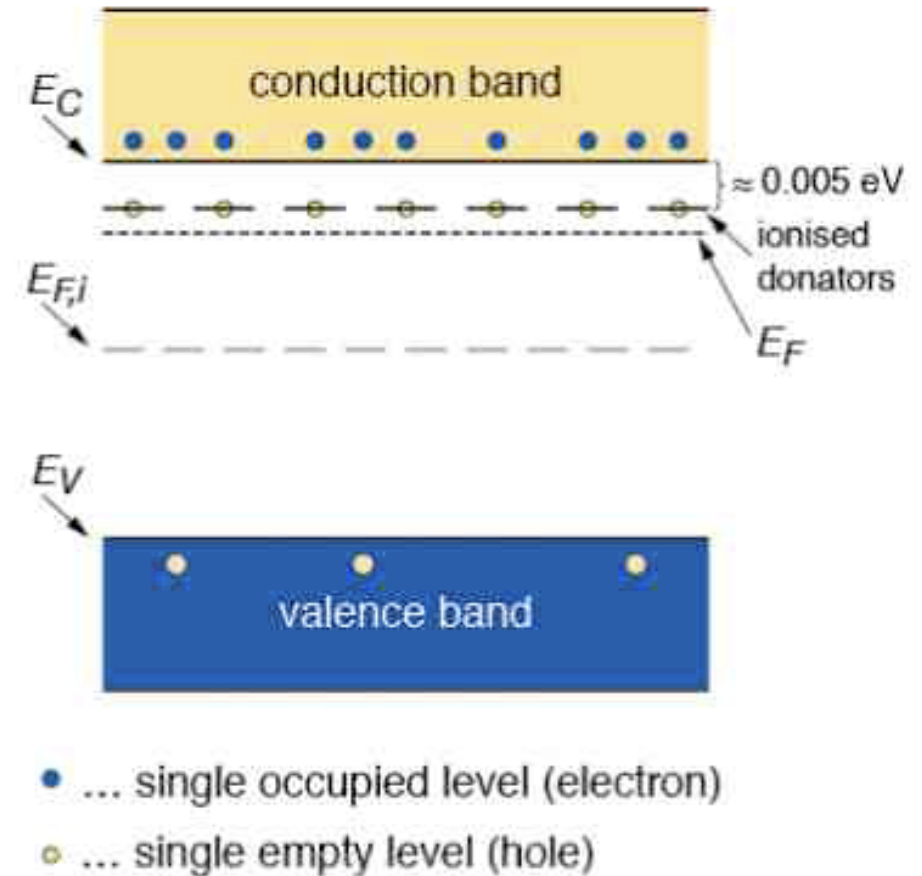
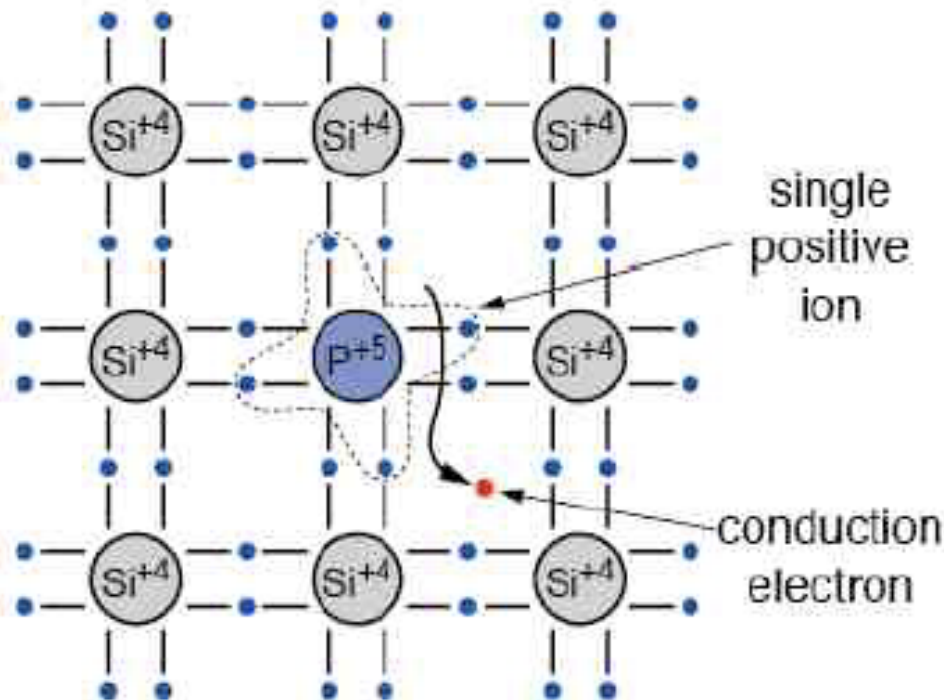
Have to remove the charge carrier!

→ Depletion zone in reverse biased pn junctions

# N-doping

Doping with an element 5 atom (e.g. P, As, Sb). The 5<sup>th</sup> valence electron is weakly bound.

The doping atom is called donor  
The released conduction electron leaves a positively charged ion



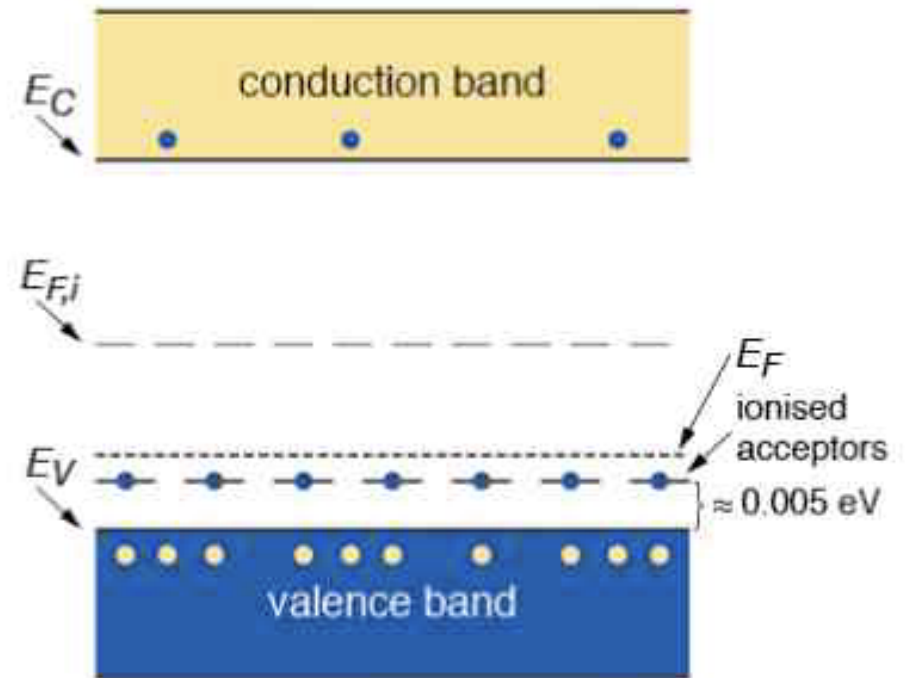
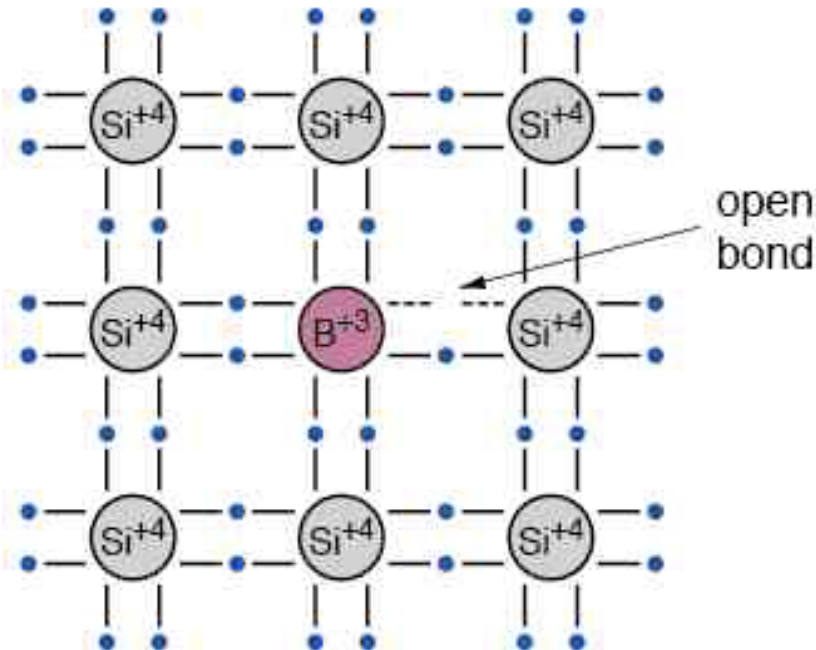
Electrons (holes) are called majority (minority) carriers.

# P-doping

Doping with an **element 3 atom** (e.g. B, Al, Ga, In). One valence bond remains open

The **doping** atom is called **acceptor**

The acceptor atom in the lattice is **negatively charged**



- ... single occupied level (electron)
- ... single empty level (hole)

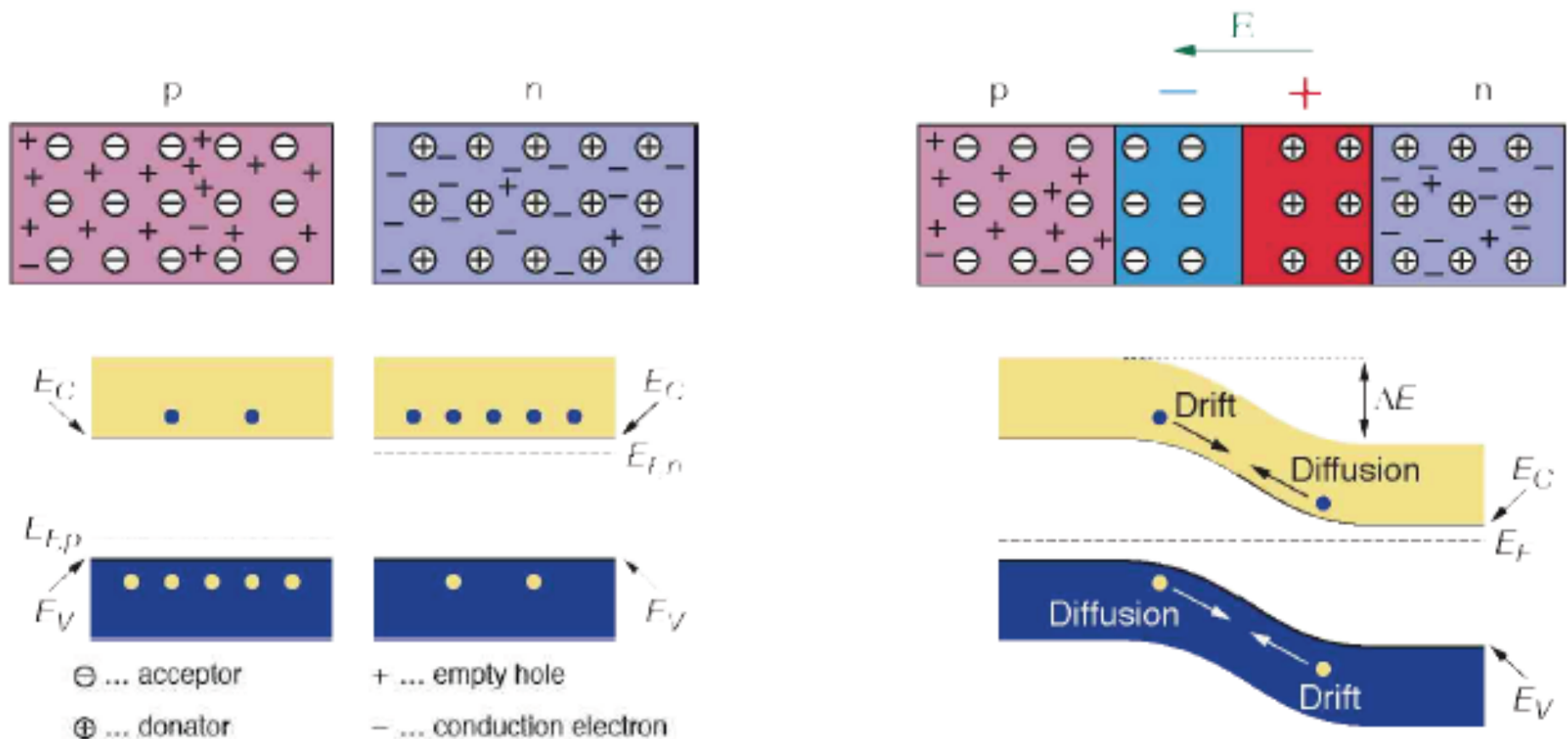
Holes (electrons) are called majority (minority) carriers.

# The p-n junction

At n-type and p-type interface: diffusion of surplus carriers to the other material until thermal equilibrium is reached.

The remaining ions create a **space charge** and an **electric field** stopping further diffusion.

The stable **space charge region** is free of charge carriers: the **depletion zone**.





# The p-n junction – forward and reverse bias

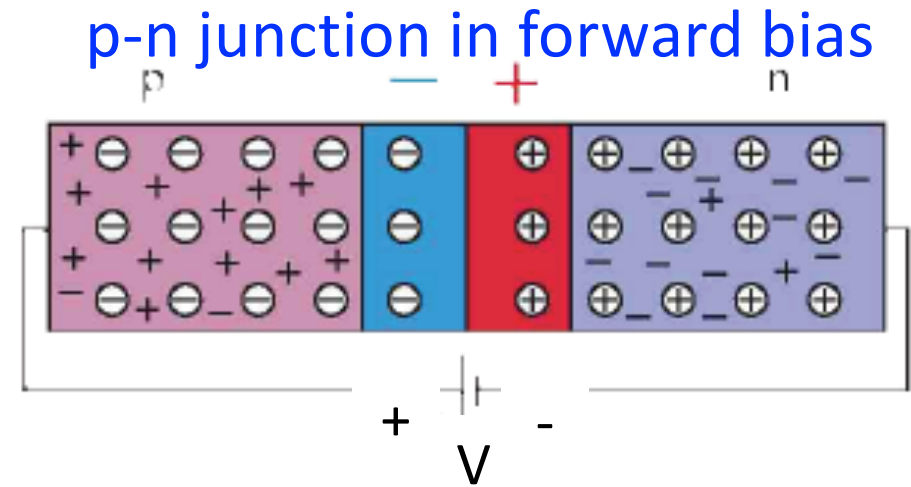
Applying a forward bias voltage  $V$ ,  
e- and holes are refilled to the depletion  
zone.

The depletion zone becomes narrower

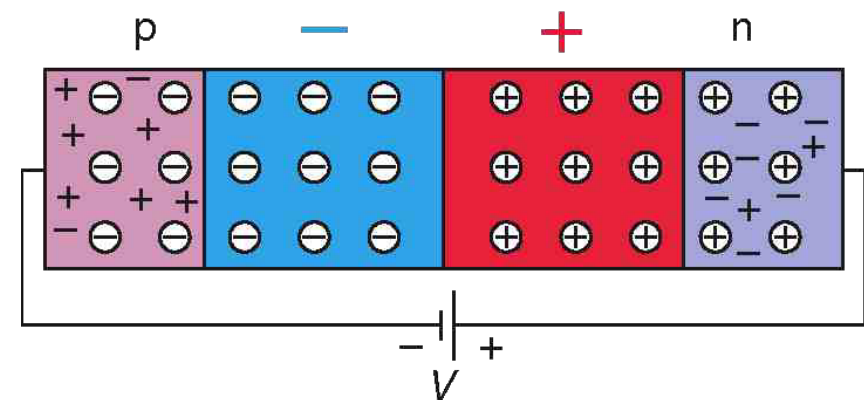
That's not what we want!

Applying a reverse bias voltage  $V$ ,  
e- and holes are pulled out of the  
depletion zone.

The depletion zone becomes larger.

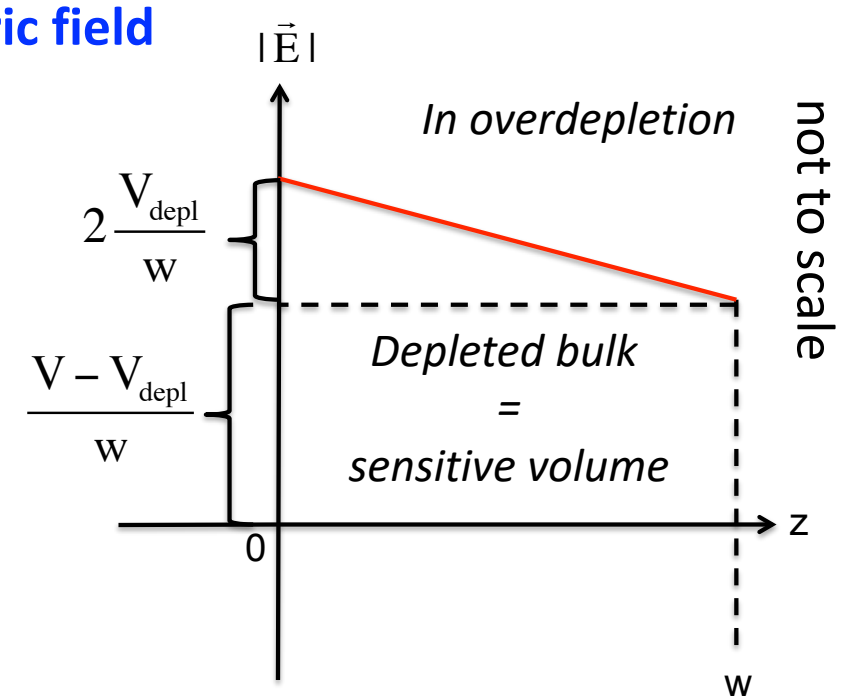
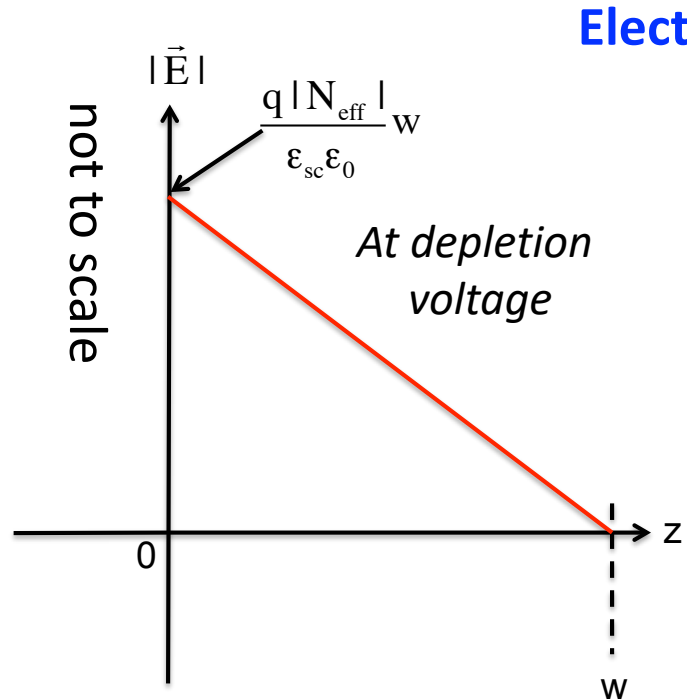
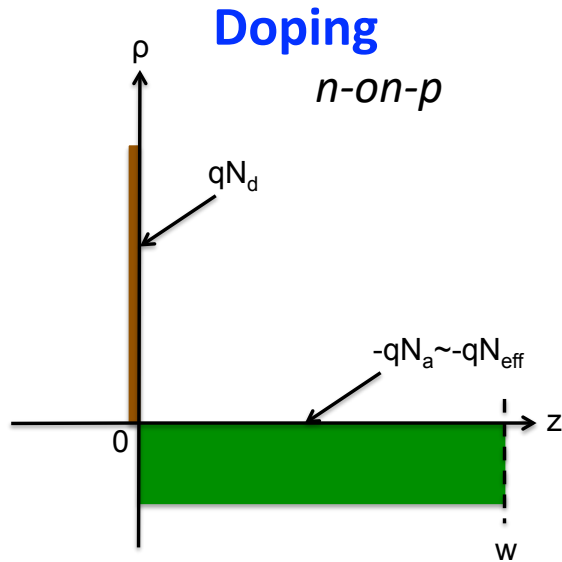


p-n junction in reverse bias



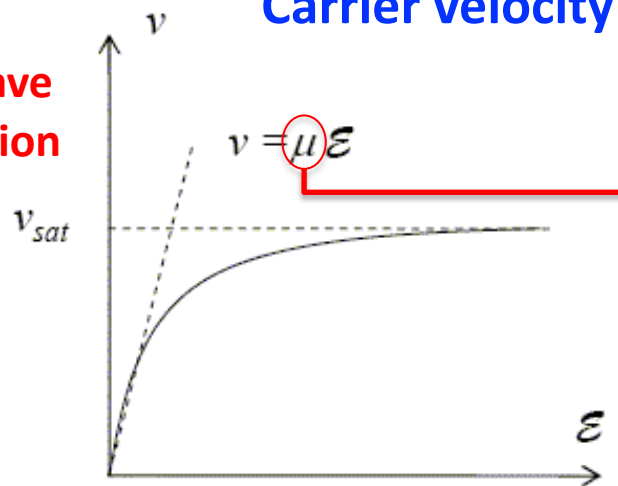
That's the way we operate our semiconductor detectors!

# Electric field and carriers speed

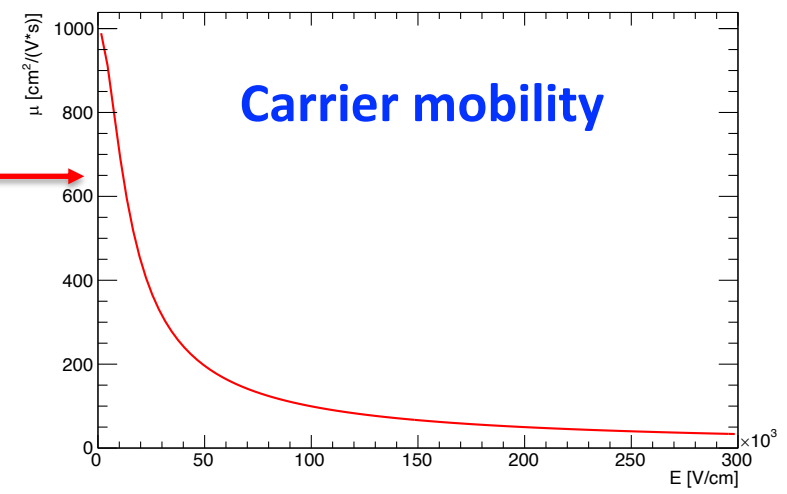


**We want large electric field to have fast charge collection**

**Carrier velocity**



Electron mobility  $\mu$  vs electric field E

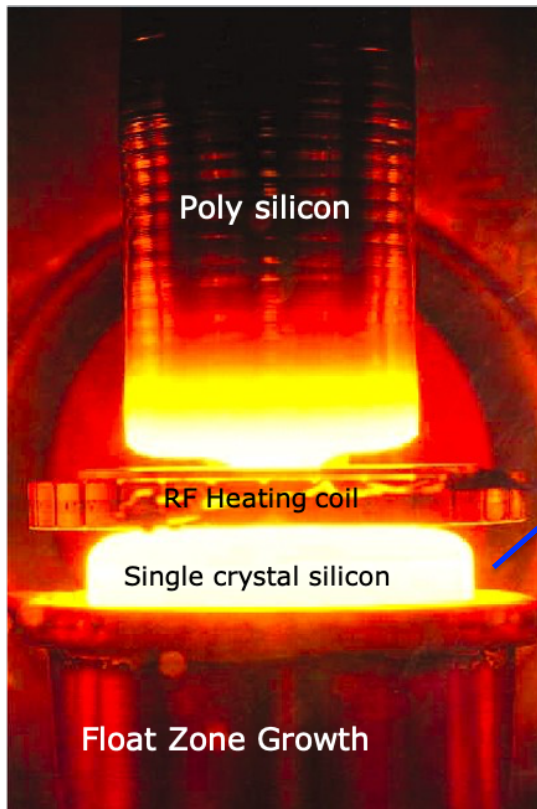


<https://ecee.colorado.edu/~bart/book/book/title.htm>

# HEP silicon detector production

Detectors produced on wafers

- **Floating Zone Silicon (FZ)**



- Basically all silicon tracking detectors made out of FZ silicon
- Some pixel sensors out of DOFZ Diffusion Oxygenated FZ silicon

M. Moll, Bethe Forum on Particle Detectors, Bonn – April 2014

NUCLEAR INSTRUMENTS AND METHODS 169 (1980) 499-502. © NORTH HOLLAND PUBLISHING CO

## FABRICATION OF LOW NOISE SILICON RADIATION DETECTORS BY THE PLANAR PROCESS

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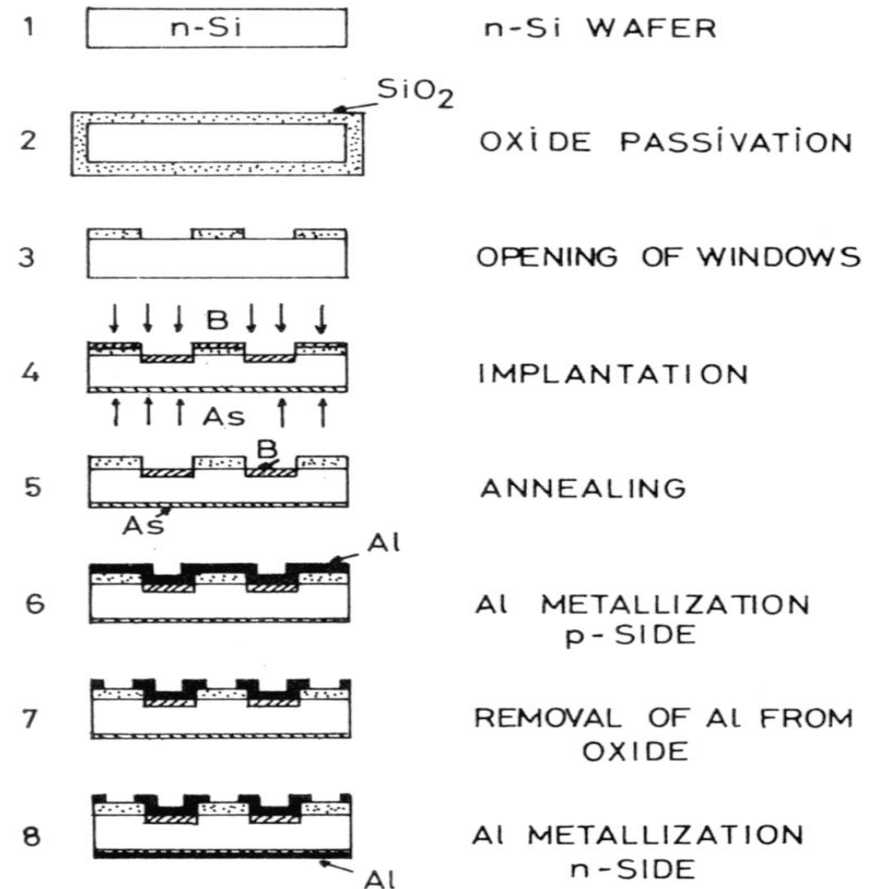
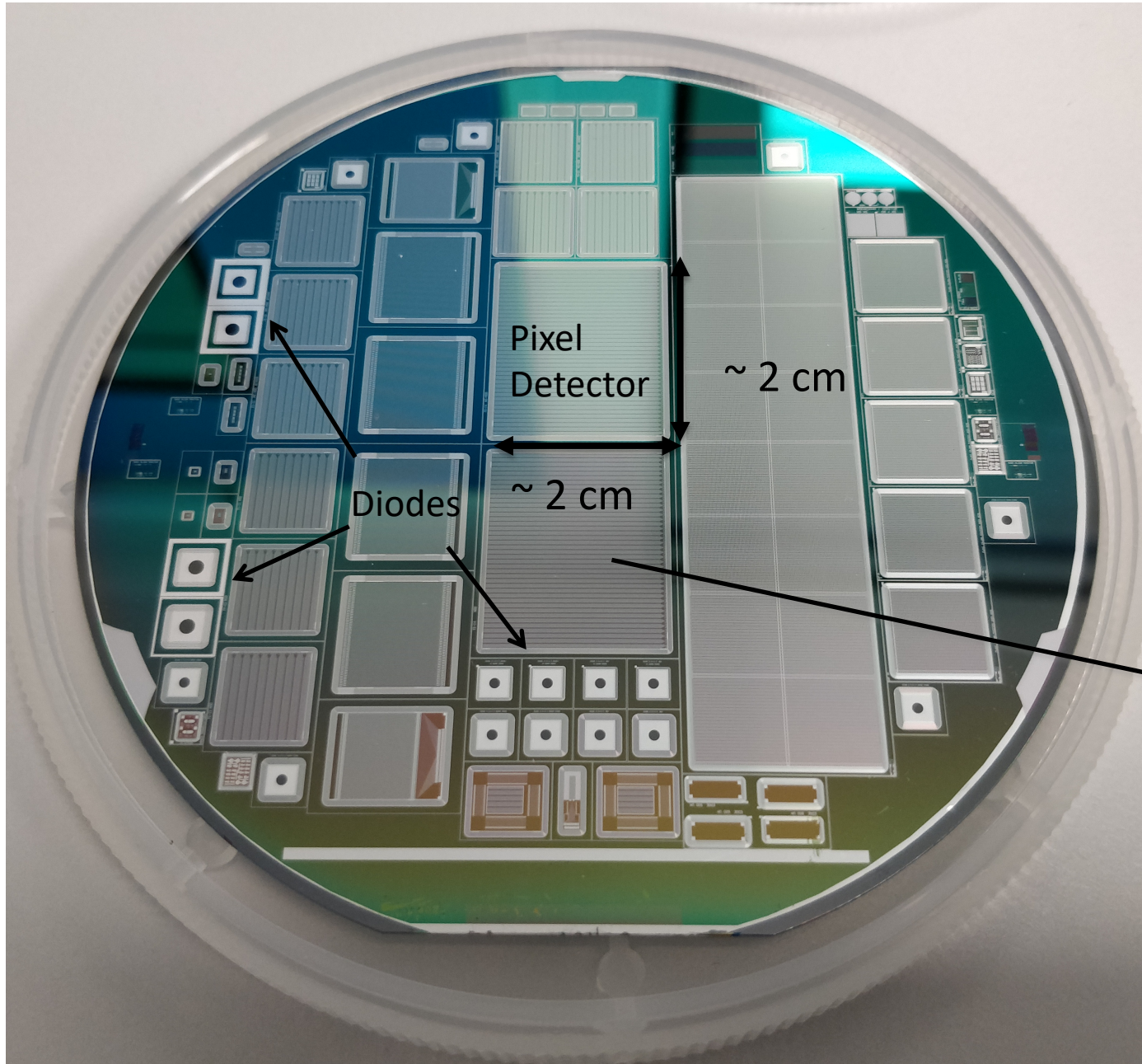


Fig. 1 : Successive steps of the manufacturing process of passivated ion-implanted silicon detectors

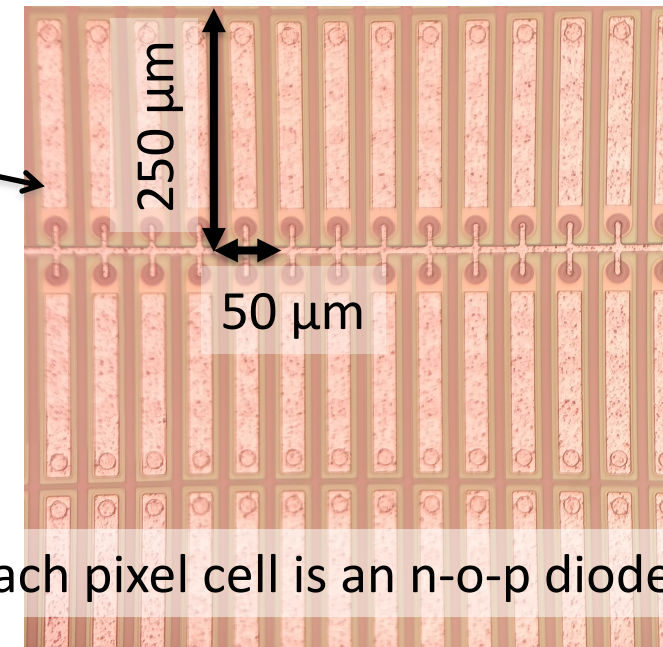
# HEP silicon detector production



Detectors produced on **wafers**

Diameters: from 10 cm (picture) to 20 cm (depending also on industry trust)

Thicknesses: 300  $\mu\text{m}$  down to 100  $\mu\text{m}$  or less (most recent I tested: 50  $\mu\text{m}$ )



Each pixel cell is an n-o-p diode

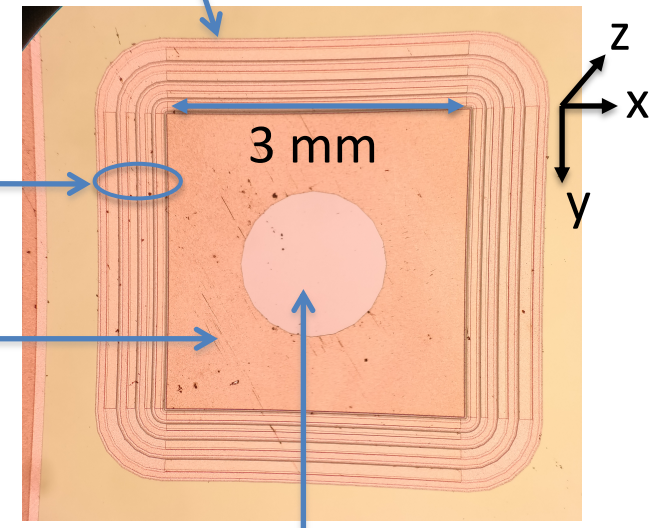
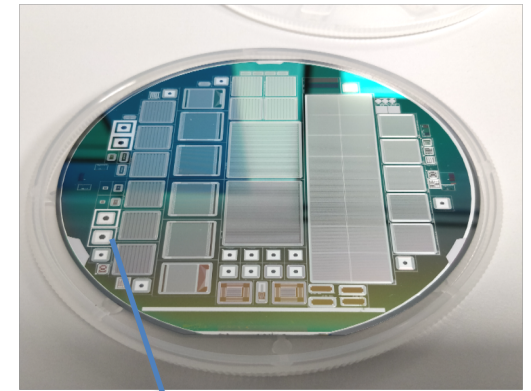
# Simplest silicon sensors: the pad diode

A single p-n junction diode in reverse bias is the simplest silicon radiation detector

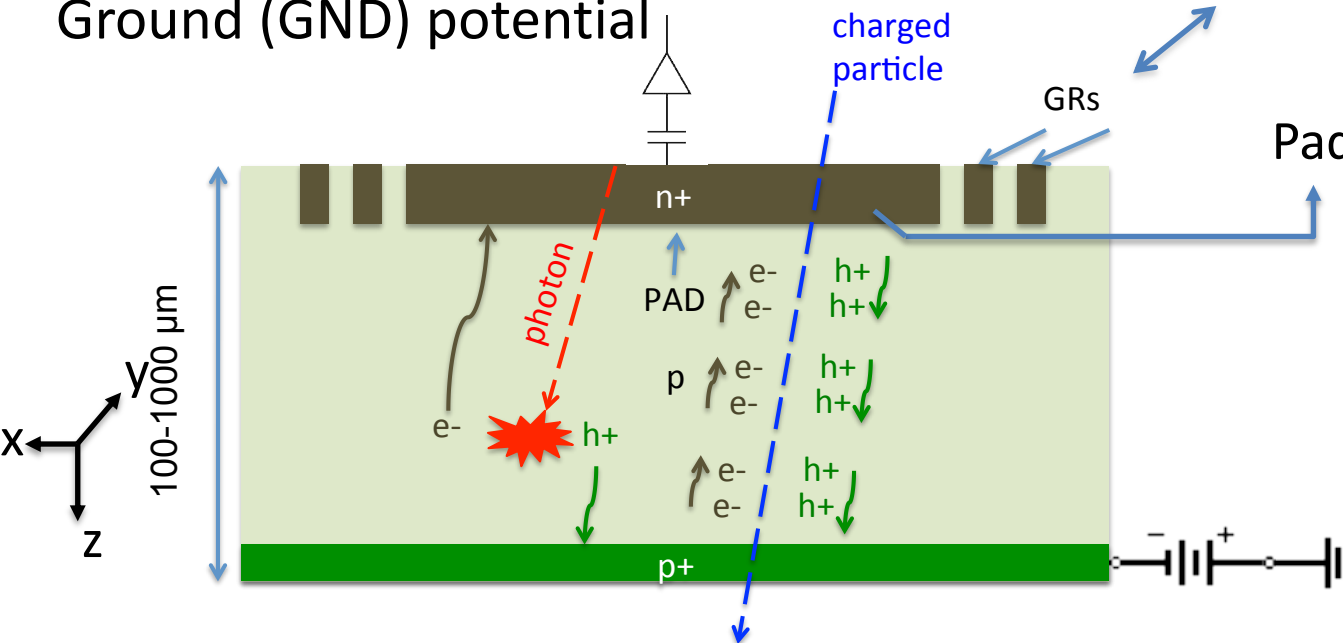
Often it is called **pad diode**

The **size** varies between **few mm<sup>2</sup> to few cm<sup>2</sup>**

**Guard Rings (GRs)** assure a smooth transition between the High Voltage (HV) and the Ground (GND) potential



Central openings in the aluminium layer for visible/IR photon detection



GRs

Pad

100-1000 μm

3 mm

z  
x  
y

# P-n junction – width of the depletion zone

Example of a typical p<sup>+</sup>-n junction in a silicon detector:

Effective doping concentration  $N_a = 10^{15} \text{ cm}^{-3}$  in p<sup>+</sup> region and  $N_d = 10^{12} \text{ cm}^{-3}$  in n bulk.

Without external voltage:

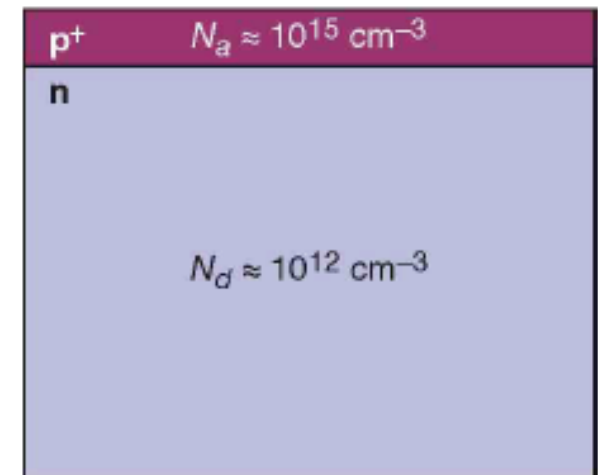
$$W_p = 0.02 \mu\text{m}$$

$$W_n = 23 \mu\text{m}$$

Applying a reverse bias voltage of 100 V:

$$W_p = 0.4 \mu\text{m}$$

$$W_n = 363 \mu\text{m}$$



Width of depletion zone in n bulk:

$$W \approx \sqrt{2\varepsilon_0\varepsilon_r\mu\rho|V|}$$

with  $\rho = \frac{1}{e\mu N_{\text{eff}}}$

- $V$  ... External voltage
- $\rho$  ... specific resistivity
- $\mu$  ... mobility of majority charge carriers
- $N_{\text{eff}}$  ... effective doping concentration

# Depletion voltage: howto

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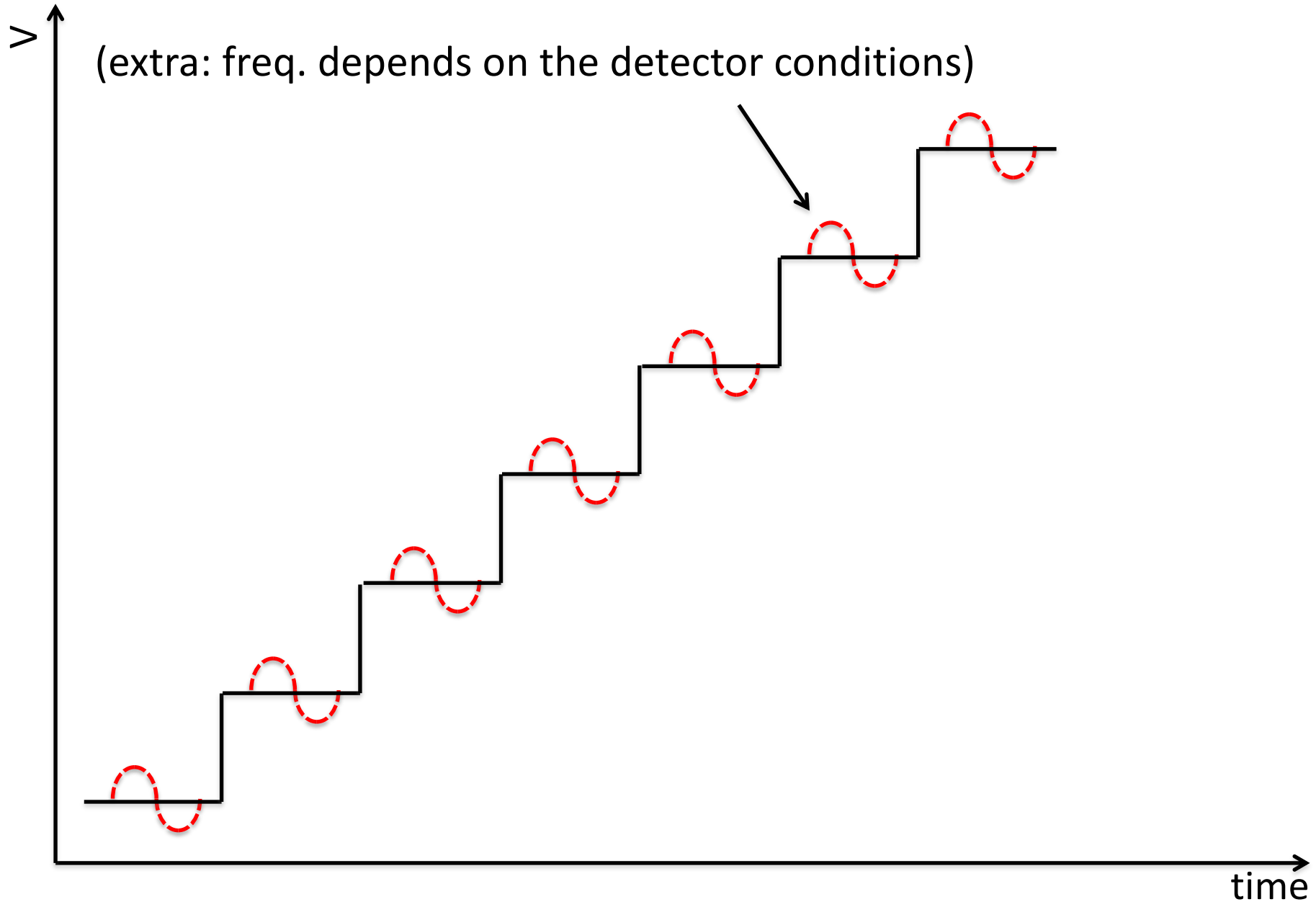
- By definition, differential capacitance is the change in charge (Q) in a device that occurs when it also has a change in voltage (V):

$$C = \Delta Q / \Delta V$$

- One general practical way to implement this is to apply a small AC voltage signal (millivolt range) to the device under test, and then measure the resulting current. Integrate the current over time to derive Q and then calculate C from Q and V.
- C-V measurements in a semiconductor device are made using two simultaneous voltage sources: an applied AC voltage signal (dVac) and a DC voltage (Vdc) that is swept in time, as illustrated in the next slide.

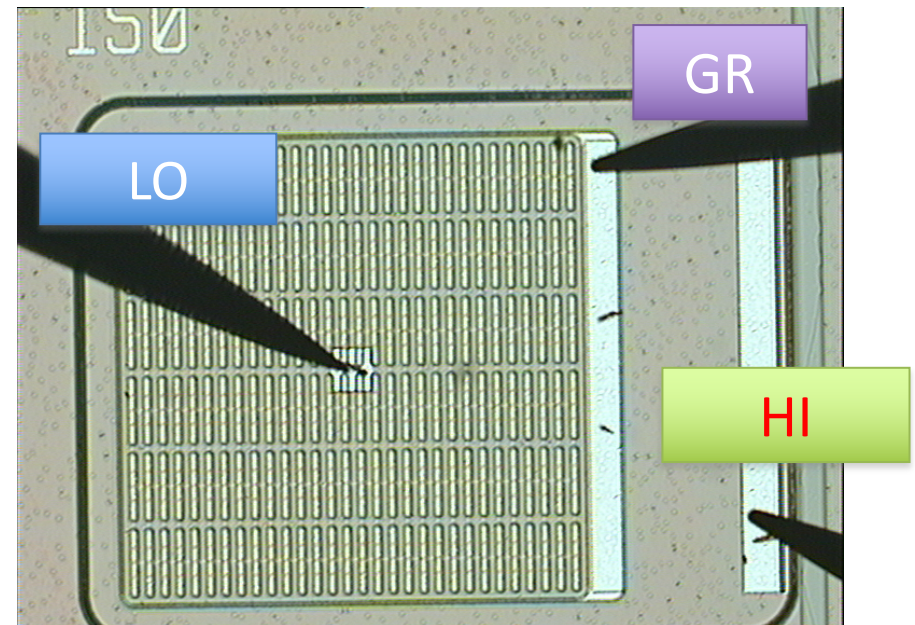
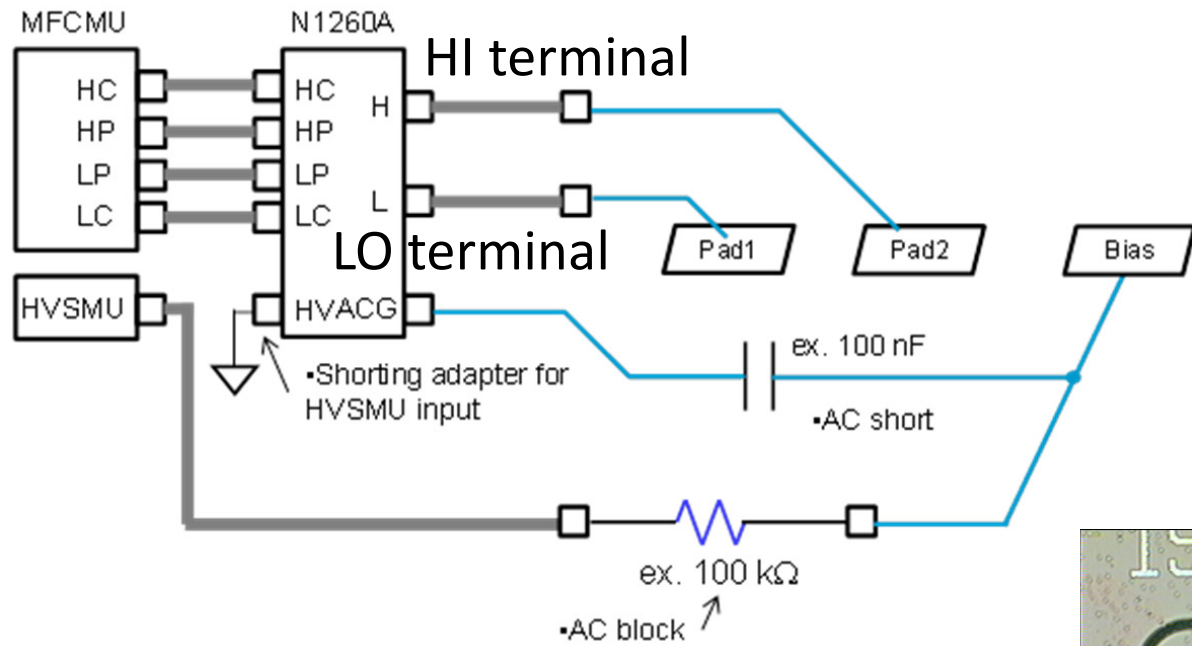
# Voltage ramp for CV analysis

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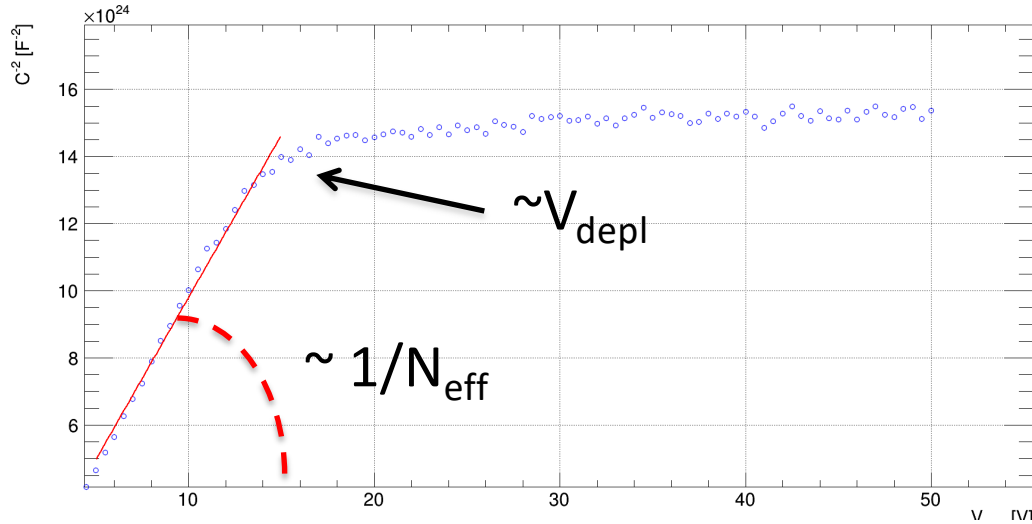


# Connections for CV analysis



# CV analysis: observables

$C^{-2}$  vs  $V$

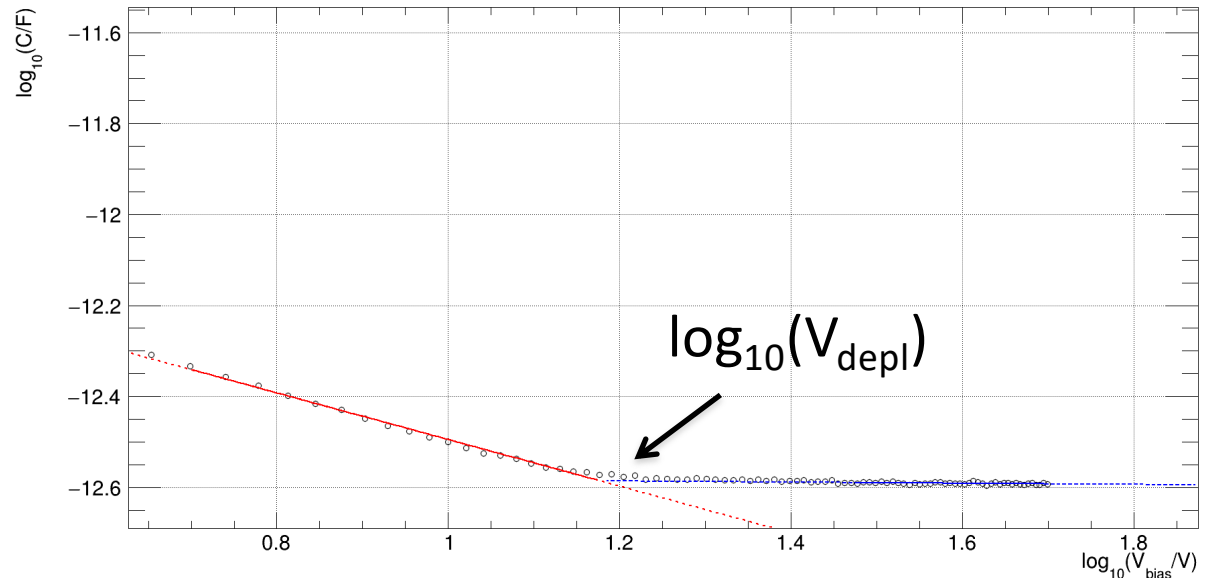


$$C = \frac{A\epsilon_0\epsilon_{sc}}{w} \sqrt{\frac{V_{depl}}{V}} = A \sqrt{\frac{qN_{eff}\epsilon_0\epsilon_{sc}}{2} \frac{1}{V}}$$



$$N_{eff} = 2 \frac{\left(\frac{d(C^{-2})}{dV}\right)^{-1}}{q\epsilon_0\epsilon_{sc}A^2}$$

$\log_{10}(C)$  vs  $\log_{10}(V)$

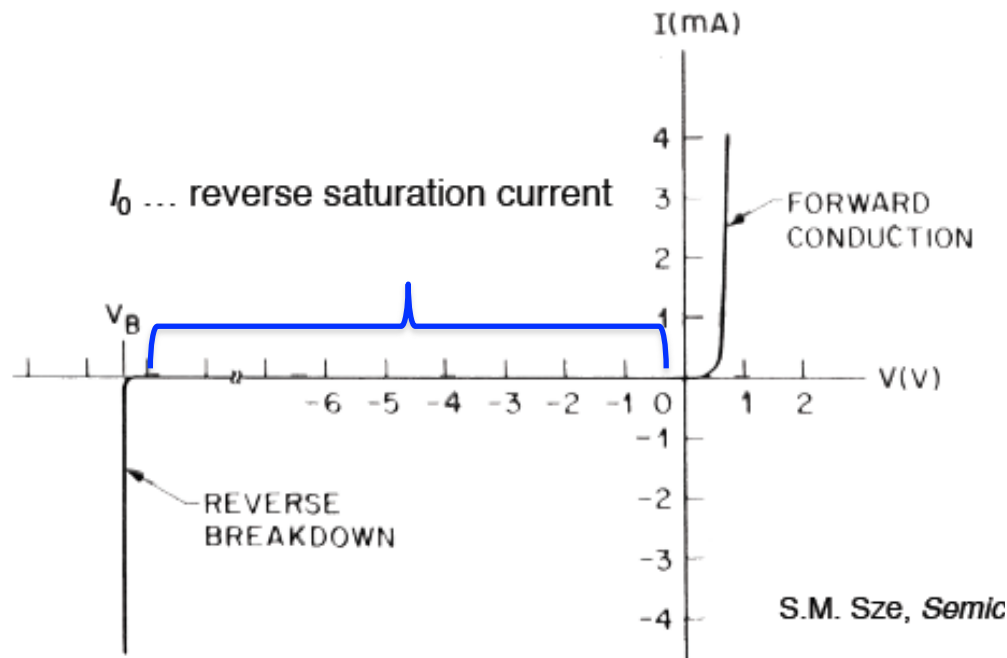


# P-n junction – Current voltage characteristics

Typical current-voltage of a p-n junction diode: exponential current increase in forward bias, small saturation in reverse bias.

Ideal diode equation:

$$I = I_0 \cdot \left[ \exp\left(\frac{eV}{kT}\right) - 1 \right]$$



# P-n junction – Current voltage characteristics

Typical current-voltage of a p-n junction (diode): exponential current increase in forward bias, small saturation in reverse bias.

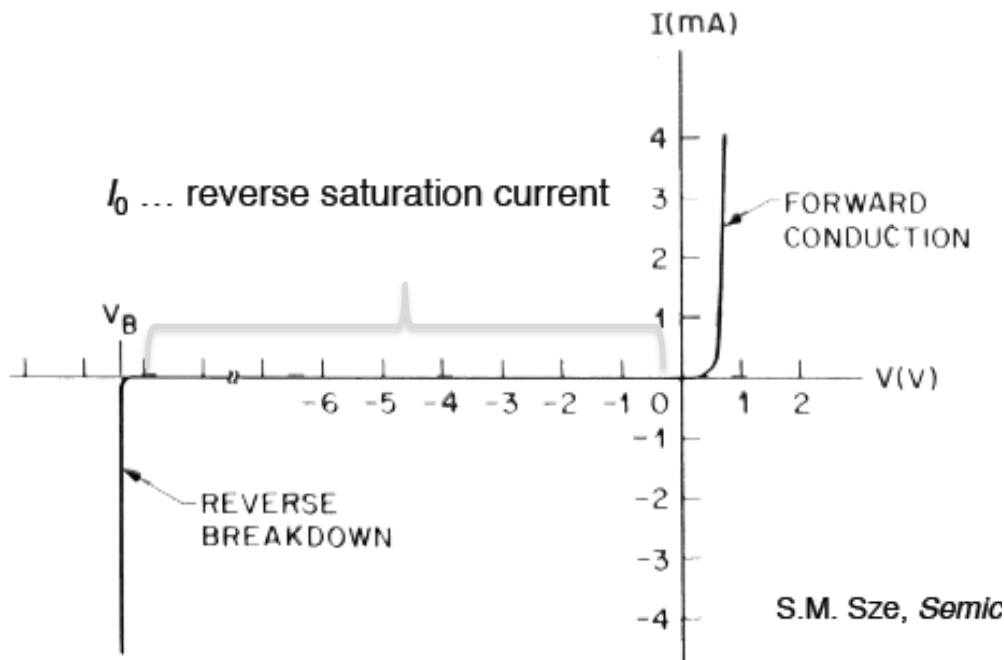
Ideal diode equation:

$$I = I_0 \cdot \left[ \exp\left(\frac{eV}{kT}\right) - 1 \right]$$

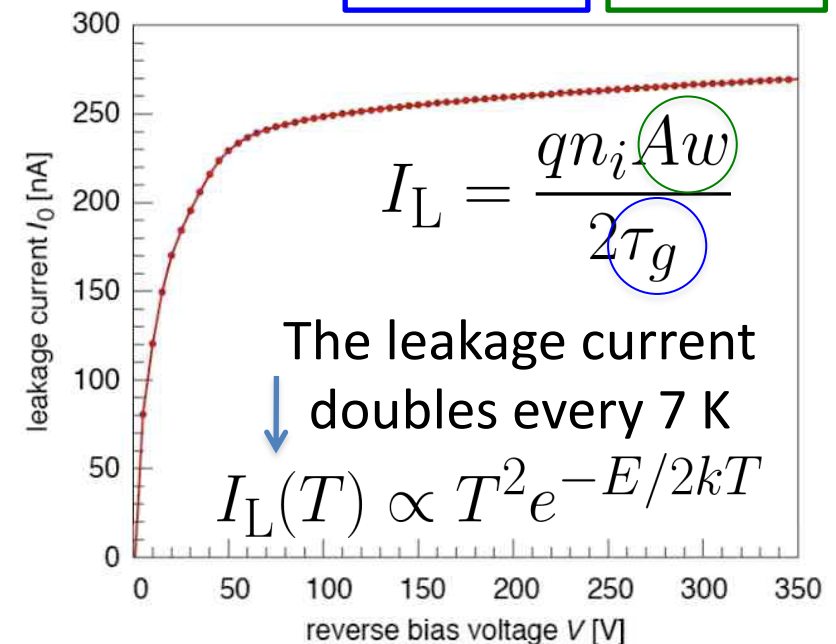
In reverse bias:  
extra contribution  
from bulk generated current

Generation  
lifetime

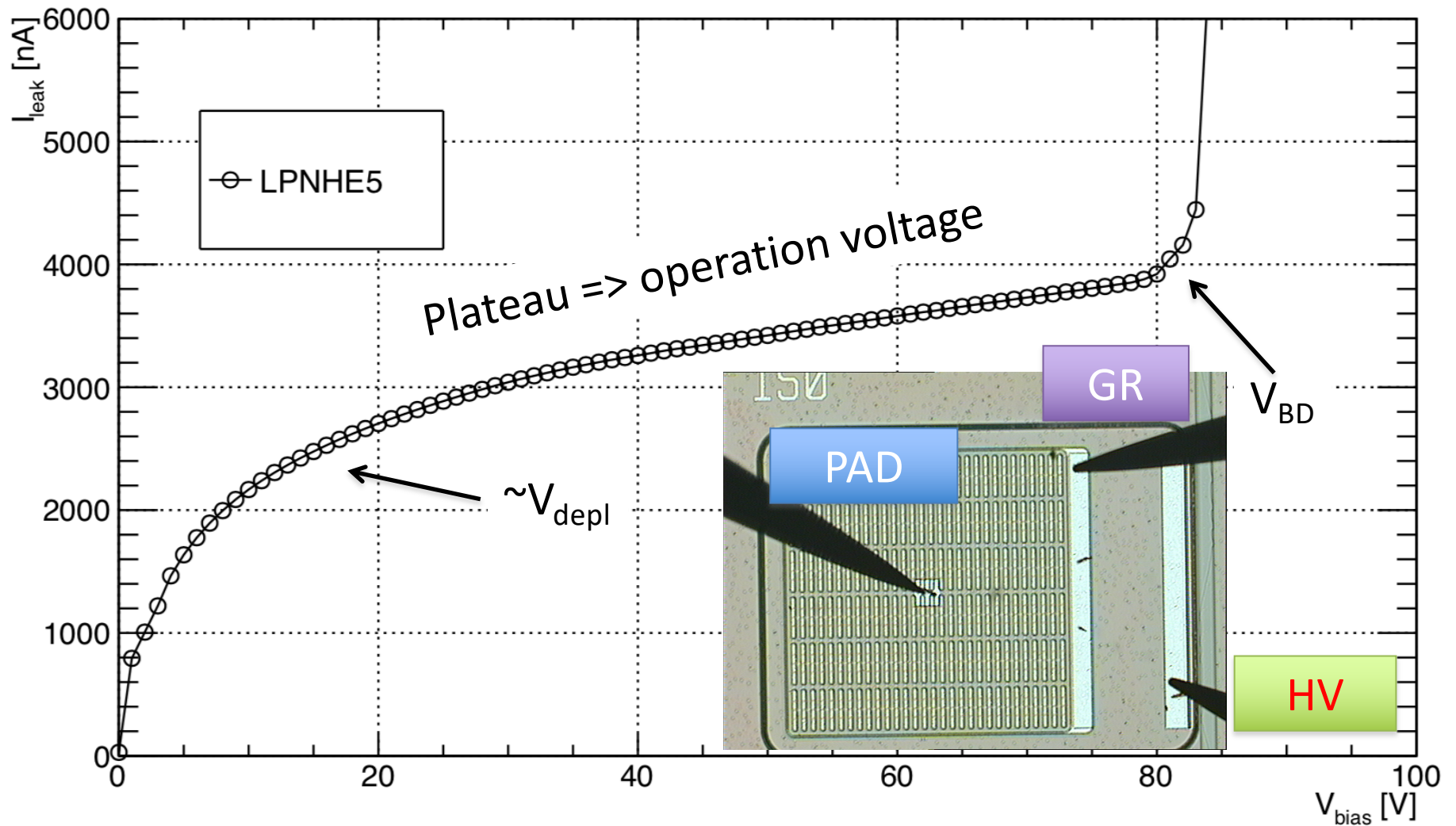
Detector  
volume



Leakage current origin:  
thermally generated carriers



# IV in real life



# Silicon as detector material: summary

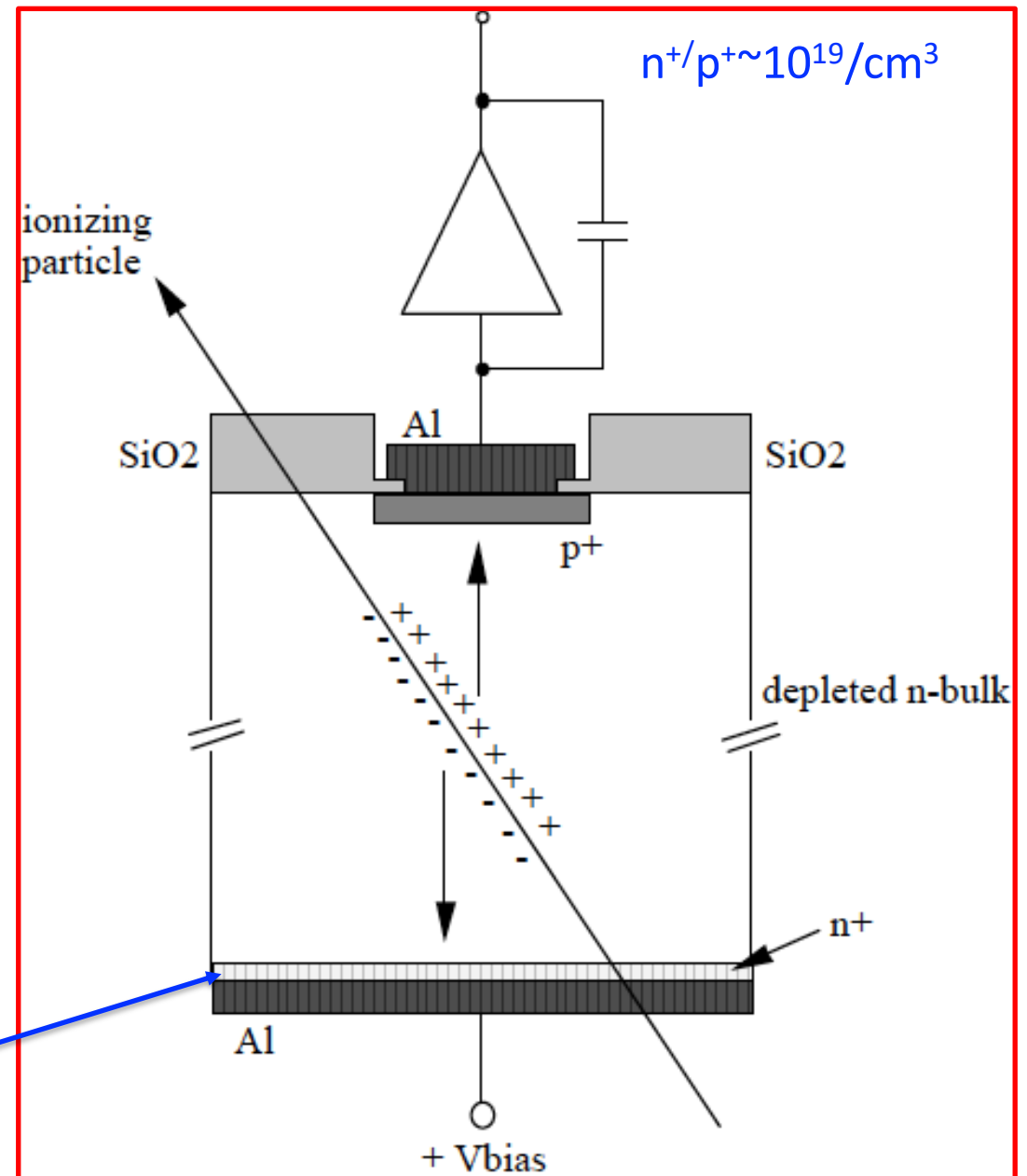
**Reverse biased p-n junction as radiation detector:** the **depletion region** is virtually **free of mobile carriers** → in absence of radiation **only** the (small) diode **reverse current** flows in the junction

**Energy deposition: creation of a e-h pair for  $E \sim 3.6$  eV (gas: 15-30 eV) → Large signals!**

High electric field in the depleted bulk  
→ elec.s and holes drift very fast across the depletion zone:  $t_{\text{coll}} \sim 10\text{-}30$  ns

Low doping concentration (high resistivity) of the bulk →  $V_{\text{depl}}$  at low bias voltages (safely below  $V_{\text{BD}}$ )

N-side of the junction: heavily doped N+ implant on the n-side (ohmic side) of the detector to ensure a good ohmic contact.



# Backup

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# How to “see” particles?

- The goal is to measure position in space, charge, speed, mass and energy of the particles produced in collisions
- In order to achieve this, HEP experiments are made of several layers, each one with a specific task in the reconstruction of the collision event

